



UNITED STATES PATENT AND TRADEMARK OFFICE

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
-----------------	-------------	----------------------	---------------------	------------------

10/549,842

09/16/2005

Yoshio Matsuzaki

4404.P0681US

6057

23474

7590

05/27/2009

FLYNN THIEL BOUTELL & TANIS, P.C.

2026 RAMBLING ROAD

KALAMAZOO, MI 49008-1631

EXAMINER

LI, JUN

ART UNIT

PAPER NUMBER

1793

MAIL DATE

DELIVERY MODE

05/27/2009

PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary	Application No. 10/549,842	Applicant(s) MATSUZAKI ET AL.	
	Examiner JUN LI	Art Unit 1793	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☐ Responsive to communication(s) filed on ____.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-35 is/are pending in the application.
4a) Of the above claim(s) ____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) ____ is/are allowed.
- 6) ☒ Claim(s) 1-35 is/are rejected.
- 7) ☐ Claim(s) ____ is/are objected to.
- 8) ☐ Claim(s) ____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☒ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on ____ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☒ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) ☒ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
 2. ☐ Certified copies of the priority documents have been received in Application No. ____.
 3. ☒ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|---|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413)
Paper No(s)/Mail Date. ____. |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | 5) <input type="checkbox"/> Notice of Informal Patent Application |
| 3) <input checked="" type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)
Paper No(s)/Mail Date ____. | 6) <input type="checkbox"/> Other: ____. |

DETAILED ACTION

Specification

Applicant is reminded of the proper language and format for an abstract of the disclosure. The abstract should be in narrative form and generally limited to a single paragraph on a separate sheet within the range of 50 to 150 words. It is important that the abstract not exceed 150 words in length since the space provided for the abstract on the computer tape used by the printer is limited.

In the instant case, the abstract of the disclosure is objected to because it exceeds the maximum 150 words limit. Correction is required. See MPEP § 608.01(b).

Claim Objections

Claim 1- 35 are objected to because of the following informalities: proper English language is required for the recited limitations in the instant claims rather than pure word to word translation. Appropriate correction is required.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

Claims 5 and 6 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. In the instant cases, the 4th paragraph of claim 5 and 6 reciting limitations "covering ... and ... or... or... and..." are indefinite because it is

Art Unit: 1793

hard to understand what components such as "fuel electrode" or the "electrolyte" or "interconnector" are covered in the instant claims.

Claims 31-33 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. In the instant cases, it is not clear whether "portions of the interconnector" are "formed ..." by the recited material or other recited components such as "fuel electrode" or the "electrolyte" or "air electrode" are formed by the recited material thus the instant claims render indefinite.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

The factual inquiries set forth in *Graham v. John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

1. Determining the scope and contents of the prior art.
2. Ascertaining the differences between the prior art and the claims at issue.
3. Resolving the level of ordinary skill in the pertinent art.
4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

1. Claims 1-6, 13 and 33 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sato (US5372895) in view of Tsukuda (US6534211).

Art Unit: 1793

Sato teaches a method for manufacturing a solid oxide fuel cell module (column 1 lines 12-17) comprising a cell section 2 fabricated by forming on a porous base made of the electrode material for either a porous air electrode base 3 or a porous electrode base 11, an electrolyte film 4 an another electrolyte film 5 or an air electrode film 12 in order (Figure 1-2) (column 2 last 2 lines-column 3 first 5 lines) or fabricated by forming a second type as shown in Figure 3 and 4 (column 3 lines 5-9). Sato further teaches the cell section can be fitted into the predetermined holes on the dense substrate 1 (Figure 5, column 3 lines 18-26) and then forming interconnections 7 to connect adjacent cell-section electrodes in serial or parallel (column 3 lines 18-22). Sato also discloses that oxygen can be supplied into the hollow section 9 of the dense substrate 1 while the interconnections 7 connecting the substrate and the cells (Figure 13, column 4 lines 22-25, 60-64) wherein the dense substrate can be made form electrical insulating ceramic materials such as alumina, magnesia etc (column 3 lines 38-41). Sato further teaches pressing and firing the dense substrate (i.e sintering the substrate) (column 4 lines 6-8)

Regarding claim 1-4, Sato fails to expressly teach co-sintering the fuel electrode, the electrolyte and the interconnector.

Tsukuda teaches co-sintering the fuel electrode and the electrolyte and sintering the interconnector film (column 1 lines 55-60, column 4 liens 52-56). Tsukuda further teaches the sintering process providing a decreased shrinkage and an increased conductivity for the fuel cell constitution (column 2 lines 30-32).

Art Unit: 1793

It would have been obvious to one of ordinary skill in the art at the time of invention filed to adopt co-sintering steps as shown by Tsukuda to improve the solid oxide fuel cell manufacturing process of Sato. One of ordinary skill in the art would have been motivated to do so because co-sintering process can decrease shrinkage and increase conductivity for the fuel cell constitution as shown by Tsukuda (column 2 lines 30-32). Furthermore, adopting known techniques for improve efficiency of similar composition/method is well within the scope of one ordinary skill in the art.

Regarding claim 5 and 6, Sato further teaches masking the porous air electrode bases 3 thus forming electrolyte film 4 and masking the electrolyte film 4 and spraying NiO-YSZ film on them to form fuel electrode films 5 (column 4 lines 14-20). Sato further teaches securing the formed cell sections on the dense substrate, masking the dense substrate, spraying LaMgCrO₃ on the dense substrate to make interconnections (column 4 lines 24-30). Sato also teaches forming interconnections and gas sealing films order can be reversed (column 4 lines 51-53) and fuel electrodes can be provided on the hollow section 9 side (Figure 10, 13).

Thus the recited covering limitation in the instant claims is expected from Sato's teachings or is an obvious modification based on the previous masking technique as shown by Sato because adopting known technique for improving efficiency of similar method is well within the scope of one ordinary skill in the art.

Regarding claim 13 and 33, Sato further teaches Ni-zirconia cermet is suitable for the fuel electrode (column 3 lines 46-47) and the interconnection material having an electronic conduction and stable in both an oxidizing atmosphere and reducing

Art Unit: 1793

atmosphere, such as perovskite-type oxide (LaCrO_3) with addition of alkaline earth metals.

2. Claim 7-8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sato (US5372895) in view of Tsukuda (US6534211) as applied to claims 1-6, 13, 33 above, and further in view of Akiyama (JP07-326375).

Regarding claim 7 and 8, the references of Sato in view of Tsukuda fail to expressly teach using mixture containing MgAl_2O_4 with 20-70% MgO.

Akiyama teaches 20-50% weight of oxide of Mg can be used for the solid fuel cell tube substrate (abstract, claim 1) wherein magnesium oxide can be mixture of MgO and MgAl_2O_4 (claim 2 [0014]).

It would have been obvious to one of ordinary skill in the art at the time of invention filed to adopt MgAl_2O_4 as shown by Akiyama to improve the solid oxide fuel cell manufacturing process of Sato in view of Tsukuda. One of ordinary skill in the art would have been motivated to do so because Sato in view of Tsukuda teaches using mixture of magnesia and alumina can be used for insulating material for internal tube substrate without specifically describing one while Akiyama teaches using a specific magnesium oxide MgAl_2O_4 with 20-50% MgO. Furthermore, adopting known techniques for improve efficiency of similar composition/method is well within the scope of one ordinary skill in the art.

3. Claim 9-11 and 14-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sato (US5372895) in view of Tsukuda (US6534211) and in view

Art Unit: 1793

of Akiyama (JP07-326375) as applied to claim 7, 8 above, and further in view of Xue (US5807642) and Bates (US5143801).

Regarding claim 9-11 and 14-16, the references of Sato in view of Tsukuda and Akiyama fail to expressly teach using yttria stabilized zirconia as the support substrate constituent material for the solid oxide fuel cell.

Xue teaches stabilized zirconia and alumina can be used as manifold support material but their relatively low thermal expansion coefficient will cause problems for thermal expansion mismatch and sealing the manifold to the stack (column 2 lines 1-4).

Xue further teaches yttrium, zirconium, nickel, scandium oxide can be used as additive (less than 20% of the body) for adjust thermal expansion for the manifold support material (column 2 lines 38-46).

Bates teaches yttria stabilized zirconium (up to 10%) can be used for manipulating the thermal expansion (column 3 lines 24-25) for the electrolyte and stabilized zirconia can be used as support tube material (column 3 lines 29-30). Bates further teaches manipulating different layers thermal expansion coefficient and conductivity via doping with different oxide for obtaining better solid oxide fuel cell (column 3 lines 8-16).

It would have been obvious to one of ordinary skill in the art at the time of invention filed to yttria stabilized zirconia as shown by Bates to improve the solid oxide fuel cell manufacturing process of Sato in view of Tsukuda and Akiyama. One of ordinary skill in the art would have been motivated to do so because yttria stabilized zirconia can modify the solid fuel cell material thermal expansion and manipulating

Art Unit: 1793

different layers thermal expansion can help obtain a desired support material with desired thermal expansion for making a desired solid oxide fuel cell as indicated by Xue. Furthermore, adopting known techniques for improve efficiency of similar composition/method is well within the scope of one ordinary skill in the art.

Regarding claim 17 and 18, Akiyama further teaches Gd_2O_3 and CeO_2 can be added into the solid electrolyte membrane ([00200]).

It would have been obvious to one of ordinary adopting Gd and Ce as additive for electrolyte because doping of different oxide material for a desired thermal expansion and conductivity is commonly known in the art as indicated by Bates.

4. Claim 19-27 and 29-32 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sato (US5372895) in view of Tsukuda (US6534211) as applied to claims 1-6, 13, 33 above, and further in view of Bates (US5143801) and Barker (US2005/0155490).

Regarding claim 19-20, 22-27 and 29-32, Sato already teaches interconnector can be made from a material such as perovskite oxide (column 3 lines 53-57).

The references of Sato in view of Tsukuda fail to explicitly teach using a mixture of glass and an electroconductive material for the interconnector. It is to be noted that generally high temperature metal can also be used as interconnector material in the art.

Bates teaches generally magnesium doped or strontium doped lanthanum chromites can be used as interconnectors (column 3 lines 26-28) and the thermal expansion coefficient can ranges 9.1×10^{-6} -- $10.6 \times 10^{-6}/K$ (column 3 last 3 lines -column 4 first 5 lines).

Art Unit: 1793

Barker teaches using silver mixture, a silver alloy, a silver composite such as silver or silver mixture or silver alloy in glass ([0090]) for connecting different layers in solid oxide fuel cells. Barker further teaches different metals such as gold, platinum and palladium can be used. Barker also discloses using about 10-40% glass in the composite material and the proportion of silver and the glass can be adjusted for proper thermal expansion coefficient ([0028]) while the Ag proportion in the alloy will be not less than 50% ([0032]). Thus the recited weight percentage of the electroconductive material is an obvious modification over the prior art.

It would have been obvious to one of ordinary skill in the art at the time of invention filed to adopt the silver composite with glass as shown by Barker and electroconductive material as Bates to expand the precursor material for making a desired interconnector for intended uses in solid oxide fuel cell manufacturing process of Sato in view of Tsukuda. One of ordinary skill in the art would have been motivated to do so because silver glass composite material and electroconductive lanthanum oxide have been successfully used as connecting materials in solid oxide fuel cell application and adopting known techniques for improve efficiency of similar composition/method is well within the scope of one ordinary skill in the art.

Regarding claim 21, Barker fails to expressly teach the softening point for the glass material. However, it is to be noted that the softening point is an expected feature with the determined glass composition and that the solid oxide fuel cell generally operating at high temperature up to 1000 °C. It would have been obvious to one of ordinary skill in the art to choose a glass with a high softing point as recited in the

Art Unit: 1793

instant claim to assure the usage of glass material during the high temperature operation of solid oxide fuel cell.

5. Claim 28 and 34-35 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sato (US5372895) in view of Tsukuda (US6534211), Bates (US5143801) and Barker (US2005/0155490) as applied to claim 19-27 and 29-32 above, and further in view of Xue (US5807642) .

Regarding claim 28 and 34-35, Sato already teaches perovskite oxide is stable under high temperature and has electroconductivity can be used as discussed above.

The references of Sato in view of Tsukuda and Bates and Barker fail to expressly teach using niobium doped titanate as the interconnect material.

Xue teaches less than 20% niobium (Nb) can be doped with barium titanate with proper thermal expansion for usage as component material for solid oxide fuel cell (column 2 lines 40-46).

It would have been obvious to one of ordinary skill in the art at the time of invention filed to adopt Nb doped titanate as a thermal expansion adjusting material or sintering aid as shown by Xue to expand the precursor material for making a desired interconnector for intended uses in solid oxide fuel cell manufacturing process of Sato in view of Tsukuda and Bates with Barker. One of ordinary skill in the art would have been motivated to do so because Nb doped barium titanate material (a type of perovskite compound) has been successfully used as manufacturing materials in solid oxide fuel cell application and adopting known techniques for improve efficiency of similar composition/method is well within the scope of one ordinary skill in the art.

Conclusion

1. All the claims are rejected for the reasons of the record.
2. The additional references on the 892 have been cited as art of interest since they are cumulative to or less than the art relied upon in the rejections above.
3. The additional references cited on the 1449 have been reviewed by the examiner and are considered to be art of interest since they are cumulative to or less than the art relied upon in the above rejections.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to JUN LI whose telephone number is (571)270-5858. The examiner can normally be reached on Monday-Friday, 8:00am EST-5:00 pm EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Curtis Mayes can be reached on 571-272-1234. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a

Art Unit: 1793

USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/JUN LI/

Examiner, Art Unit 1793

/J. L./

05/20/2009

/Melvin Curtis Mayes/

Supervisory Patent Examiner, Art Unit 1793